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RADIALL COMPANY PROFILE



Head Office - Rosny sous Bois

Since 1952, RADIALL has specialized in the field of coaxial connectors and cables assemblies. RADIALL's experience and high technology focus, combined with our large worldwide production capability have made the company a major supplier of RF coaxial connectors in the world and the number one in Europe.

RESEARCH & DEVELOPMENT

The ever increasing sophistication of microwave communication systems is continually requiring components to meet a higher level of performance. RADIALL's research and development groups understand these needs and are committed to searching for product solutions that will be needed in the future. They also are providing continued improvements to our already extensive lines of high performance products. All our engineer teams are equipped with state of the art equipment and facilities, in an effort to provide the best solutions to our customers.



CAD workstation



Screw-machining shop



components is directly related to the mechanical precision of the machining process, along with good quality procedures. In an effort to continually meet the highest quality standards, all our production plants are equipped with the latest state of the art production equipment. RADIALL's manufacturing process maintains strict control of all procedures and incorporates all tooling, machining, surface treatment and assembly operations into the manufacturing process of each production group.



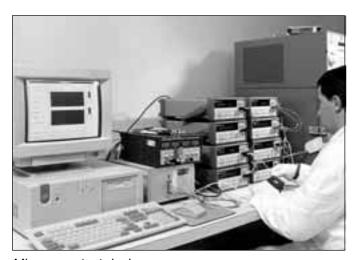
RADIALL COMPANY PROFILE



Base station of cellular network

HIGH RELIABILITY

Reliability of inter-connection systems is of the utmost importance in telecommunications applications. This industry need has led RADIALL to link high performance design, manufacturing and quality control. This has given the company the capability to produce connectors that will operate in the most stringent environments. The wide range of our product offering allows us to propose the best complete solution for your exact need.



Microwave test device



QUALITY ASSURANCE

RADIALL, as a TQM company, continually searches for improvements to the quality process. We operate a Quality Assurance Program that has been developed in accordance with the national and CECC agencies (equivalent to MIL-I-45208 and MIL-C-45662 standards). This program has enabled us to achieve QPL approval on several of our connector series. RADIALL's Quality Assurance Program operates at all levels of manufacturing from the initial raw incoming material to the final testing procedures just prior to shipping. All test equipment is part of the quality process and is continually inspected on a regular scheduled basis. All production plants in Europe are AQA P4-NATO certified.



ISO 9001 ACCREDITATION

This certificate is witness to RADIALL's achievement and commitment to the Total Quality Process. RADIALL has always been, since its inception, a company committed to being a Total Quality supplier. Quality is our way of life at RADIALL.

INTRODUCTION

Lightnings can generate high power surges to electronic equipment, and extensively damage communications networks.

Therefore lightning protectors are needed to protect sensitive equipment from these harmful impulses.

Protecting devices should be physically located close to the equipment to be protected: the closer, the better.



Common locations in wireless infrastructures are at the top of the mast where the transmission line exits the antenna and at the entrance or inside the cabinet where the transmission line enters the Base Station electronics

Applications that utilize. Tower mount electronics require additional lightning protectors.

RADIALL can offer different solutions to prevent communication systems from direct and indirect Lightning ElectroMagnetic Pulses (LEMP): either a Quarter Wave Stub protection or a Gas Discharge Tube protection.

RADIALL lightning protectors are coaxial devices using N or 7/16 interfaces. They can operate at today and future's wireless communication bands (2G, 3G...). Maximum VSWR is less than 1.20 in the working frequency band. They are silver plated. A strike of non-magnetic BBR* is plated over to provide protection against tarnishment. RADIALL lightning protectors can be used either for indoor applications or for outdoor applications since they are IP67 rated. They are reversible and can be used in both directions.

They have been successfully tested under vibrations, salt spray, thermal shocks. They are all labeled with their part number and their operating frequency band.

Regarding environmental matters, packaging is a foam-free unit cardboard box in which the device is captured and protected by a neutral plastic film.



INTRODUCTION: QWS

QUARTER WAVE STUB (QWS) PROTECTION



Some **RADIALL** lightning protectors utilize a quarter wave stub design. This technology is based on a 3 port coaxial device. One of these ports is a metallic short-circuit between the inner and the outer conductors, whose length is one quarter of λ wavelength at the centered frequency. Quarter wave protectors work like band pass filters. They operate within a specified frequency band.

In normal use (i.e within the working frequency band), the RF signal flows through the quarter wave lightning protector to the protected equipment.

Whenever lightning hits the infrastructure (ex: Antenna mast), current will flow through the cable (feeder cable) to the lightning protector installed at the entrance to the critical equipment to be protected (Base Transceiver Station).

As lightning strikes operate at low frequencies i.e outside of the protector working frequency band, current will be instantaneously diverted through the short-circuit to the ground.

Since it is a mechanical system, it can handle repeated surges. Any impulse at any time will always be shunted to the ground. Only a low residual voltage, less than 15V, can pass through the equipment.

Single band devices for common wireless bands like CDMA, GSM, PCS, DCS are available as standard products. Quarter wave protectors working at other frequency bands or using other coaxial interfaces can be developed upon request.

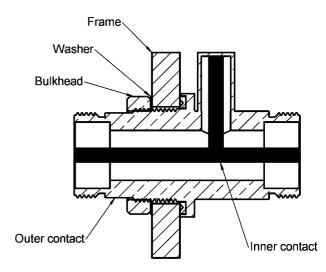
Cable assemblies made with single band quarter wave protectors on SHF type cables are available as well.

RADIALL has already designed the next generation of quarter wave protectors: Multiband protectors. The same protector can work within several frequency bands. Our standard multiband protectors can provide the same excellent protection, whether to CDMA, GSM, PCS, DCS or UMTS communication networks.

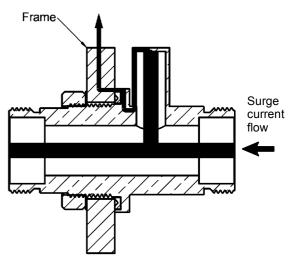
Main features:

Quarter wave protectors do not require any maintenance, they achieve high passive intermodulation performance (-110dBm/-153dBc) and they only pass the lowest residual voltage.

But, disadvantages are that they can not pass DC signals and must incorporate a fairly long stub element.



Under normal conditions



When lightning strikes



INTRODUCTION: GDT

GAS DISCHARGE TUBE (GDT) PROTECTION



RADIALL GDT surge protectors look like in-line coaxial adapters using interfaces like N or 7/16, and that contain a field replaceable gas capsule placed between their inner and outer conductors. Unlike single band quarter wave protectors, gas tube surge arresters can be used for broadband applications. Their operating frequency band is DC to 2.5GHz.

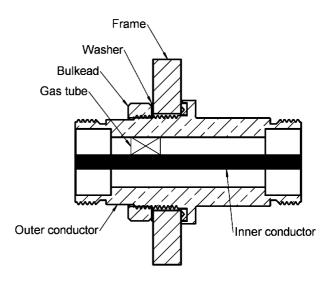
Gas discharge protectors work as voltage filters.

During normal operation, the gas inside the tube is and remains inert. Signal can pass through the surge arrester to the equipment.

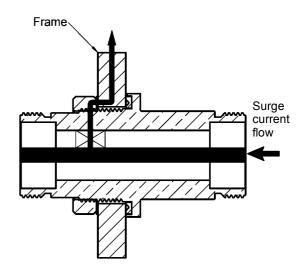
When a lightning strikes the infrastructure, current will flow through the cable to the surge protector. The voltage, appearing across the gas capsule, increases. When it reaches the DC sparkover voltage, the gas ionizes and becomes conductive. Current is then diverted through the gas capsule to the ground, outside of the equipment. A residual voltage will nevertheless reach the equipment. Once the pulse has been discharged to the ground i.e when the voltage is less than the holdover voltage, the gas capsule comes back to its initial state.

Life of the gas capsule depends on the number of strikes and of their intensity. The same capsule can divert to the ground either few impulses of 20KA or only one of 40KA. Regular control and maintenance are therefore highly recommended. However it is preferable to replace any suspicious gas tube.

Gas discharge protectors are delivered without gas capsule. A choice of gas capsules is available offering different static sparkover voltages. Selection should be made according to the maximum transmission power.



Under normal conditions



When lightning strikes

Main features:

Gas discharge capsule protectors are the only solution when DC injection is required, for example when a Tower Mount Amplifier is utilized. Moreover, they offer a wide band performance and benefit from their reduced dimensions. But disadvantages are the need of maintenance and non negligible residual voltage.



INTRODUCTION

CONCLUSION

In order to be able to choose the best suited lightning protector to their application between a quarter wave lightning protector and a gas discharge protector, users should answer the following questions:

- ☐ Is maintenance possible ?
- What is the desired operating frequency range?
- What is the maximum voltage that can withstand the equipment to be protected?
- ☐ Is Intermodulation level critical?

	ADVANTAGES	DISADVANTAGES
QWS = Frequency filter	Maintenance free Lower residual voltage Low intermodulation level	No DC capability Narrowband (except multiband ones)
GDT = Voltage filter	DC capability Wide band DC-2.5GHz Reduce dimensions	Maintenance required Non negligible residual voltage



FINDER GUIDE

	CDMA	GSM	DCS	PCS	DECT	UMTS	WLL/WLAN
	R445 Q00		ВСЗ	F 0 3	DECT	OWITS	VVLL/VVLAIN
	11443 000	(p10)	R4	45 Q00 000 (p10))		
			I	40 Q 00 000 (p10	')	R445 Q00 003	
N female						(p10)	
-							R445 Q00 002
N female							R445 Q00 004 (p10)
			R445 M0	00 000 (p12)			
			R445 G0	10 000 (p14)			
	D445 000	404 (40)	R445 G0	0 001 (p14)			
	R445 Q00	101 (p10)	D.4	45.000.400./.40			
N male-				45 Q00 100 (p10))		
N female				00 100 (p12)			
			R445 G0 R445 G0	101 (p14) 10 100 (p14)			
	R445 Q02	001 (p10)		,,			
			R4	45 Q02 000 (p10))		
7/16 female						R445 Q02 002	
- 7/16 female						(p10)	
				12 000 (p12)			
			R445 G0 R445 G0)2 000 (p14))2 001 (p14)			
	R445 Q02	101 (p10)		, , , , , , , , , , , , , , , , , , ,			
7/16 male			R4	45 Q02 100 (p10))		
7/16 female			R445 M0)2 100 (p12)			
7716 lemaie			R445 G0	92 101 (p14) 92 100 (p14)			
7/16 female -				11 000 (p12)			
N female			R445 G0	1 000 (p14)			
	R446 Q01	002 (p11)					
						R446 Q01 004 (p11)	
SHF 5MD cable			R4	46 Q01 000 (p11)		
- 7/16 female				R446 Q01 001 (p11)			
			R446 Q01 003 (p11)	, ,			
)1 000 (p13)			
SHF 5MD cable - N female*	R446 Q00	000 (p11)		* /			
	R446 Q01	101 (p11)					
SHF 5LI cable - 7/16 female*				R446 Q01 102 (p11)			
			R4	46 Q01 100 (p11)		
SHF 5LI cable - N female*	R446 Q00	100 (p11)					

*Only sold as cable assembly.





CHARACTERISTICS

	N	7/16	
LECTRICAL			
Impedance	50	Ω	
Frequency range	According to product specification		
VSWR	1.20	max	
Insertion loss (dB)	0.2	2dB	
RF leakage (dB)	10	0	
Surge current capability (kA) (8/20μs test pulse)	5	50	
Residual voltage : QWS and MBQWS GDT		.50 kA, 8/20 μs 2.50 kA, 8/20 μs	
Intermodulation products (2x20W) 3rd order QWS and MBQWS	-110dBm	(-153dBc)	
RF power (kW) for VSWR=1, sea level and 20°C QWS and MBQWS GDT	1.2 at 0.9 GHz, 0.8 at 1.9 GHz	2.2 at 0.9 GHz, 1.7 at 1.9 GHz	
	according to select		
DC current (A) GDT only	11.8	15.5	
IECHANICAL			
Durability (matings)		00	
Recommended coupling nut torque (N.cm)	170	3500	
Bulkhead mounting torque (N.cm)	500	3500	
NVIRONMENTAL			
Temperature range	- 40/-	+85°C	
Moisture resistance	IP67 (IP 65 f	or crimp type)	
Thermal shocks	CECC -40°C/+155°C/5 cycles	IEC -55°C/+155°C/5 cycles	
High temperature test	CECC 1000h/120°C	CECC 1000h/155°C	
Salt spray corrosion	CECC 48h	IEC 48h/Na CI 5%/35°C	
Vibration	CECC 98m/s ² -	10 Hz at 500 Hz	
MATERIALS			
Body	Br	ass	
Nut	Br	ass	
Center contact male female	Brass CuBe2		
Insulator	PTFE		
Gasket	Silicon rubber	Silicon rubber or copper	
INISH			
Body	Silver (+ f	lash BBR*)	
Nut	BBR*		
Center contact male female	Silver (+ flash BBR*) Silver (+ flash BBR*)		

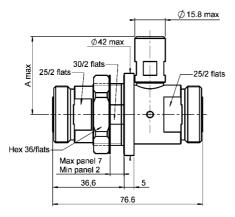
^{*} BBR : Bright Bronze RADIALL **D1 030 DE**



SINGLE BAND QUARTER WAVE PROTECTORS

ADAPTER STYLE





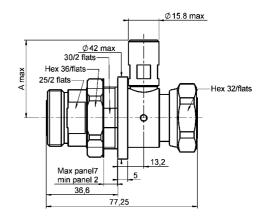


Fig. 1

Fig. 2

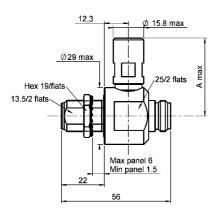


Fig. 3

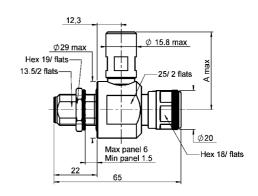


Fig. 4

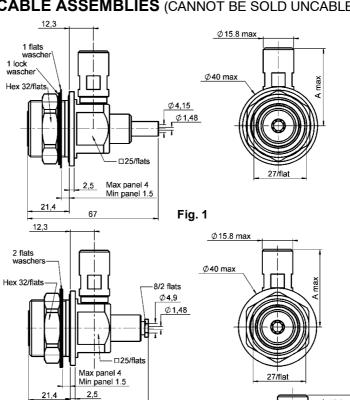
Frequency range (MHz)	Part number	Panel side	Opposite side	fig	dimension A	cut out	finish
	R445 Q02 001	7/16 female	7/16 female	1		DOO	
824/960	R445 Q02 101	7716 leffiale	7/16 male	2	71	P02	
624/960	R445 Q00 001	NI formula	N female	3	71	DOS	
	R445 Q00 101	N female	N male	4		P03	
	R445 Q02 000	7/4C formale	7/16 female	1		DOO	
4700/2000	R445 Q02 100	7/16 female	7/16 male	2	40	P02	Silver
1700/2000	R445 Q00 000		N female	3	40	DOS	+ BBR*
	R445 Q00 100	N female	N male	4		P03	
4005/2200	R445 Q00 003		N female	3	36.5	P03	
1885/2200	R445 Q02 002	7/16 female 7/16 female	1	36.5	P02		
2400/2500	R445 Q00 004	N formale	N famala	3	39	P03	
3410/3600	R445 Q00 002	N female	N female	3	28	P03	

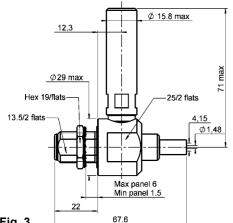


SINGLE BAND QUARTER WAVE PROTECTORS

LIGHTNING PROTECTORS FOR CABLE ASSEMBLIES (CANNOT BE SOLD UNCABLED)







67.6 Fig. 3

Fig. 2	12,3		Ø 15.8 max	
Hex 19/ 13.5/2 flats—	ð 29 max flats	Max par Min pan	### ### ### ### ### ### ### ### ### ##	2 flats 9 1,48
Fig. 4		62		

Frequency range (MHz)	Part number	Panel side	Cable attachment	Cable	fig	dimension A	cut out	finish
	R446 Q01 002	7/16 female	crimp type	SHF 5MD	1		P01	
824/960	R446 Q01 101	7716 lemale	solder type	SHF 5LI	2	71	PUI	
624/960	R446 Q00 000	N female	crimp type	SHF 5MD	3] ''	P03	
	R446 Q00 100	in lemale	solder type	SHF 5LI	4		F03	
1700/2000	R446 Q01 000		crimp type	SHF 5MD	1	40		Silver
1700/2000	R446 Q01 100		solder type	SHF 5LI	2	40	P01	+ BBR*
1710/1880	R446 Q01 003	7/16 female	orinan tuno	SHF 5MD	1	42	1 PUI	
1850/1990	R446 Q01 001	7716 lemale	crimp type	SHE SIMD	I	42		
1000/1990	R446 Q01 102		solder	SHF 5LI	2	40	P01	
1920/2170	R446 Q01 004		crimp type	SHF 5MD	1	37	P01	

61,2

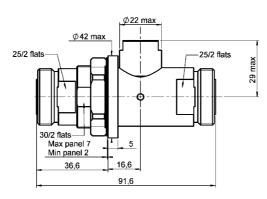
For information on cable, please refer to catalog D1 287 CE.



MULTIBAND QUARTER WAVE PROTECTORS

ADAPTER STYLE





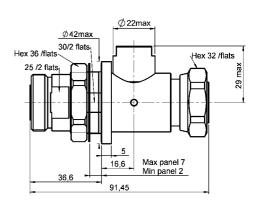
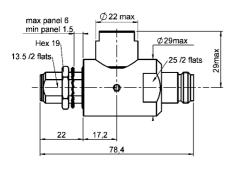
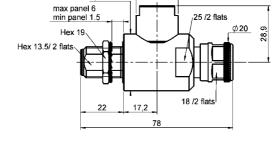


Fig. 1 Fig. 2





Ø29max

 ϕ 22max

Fig. 3 Fig. 4

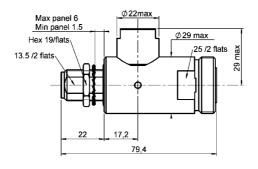


Fig. 5

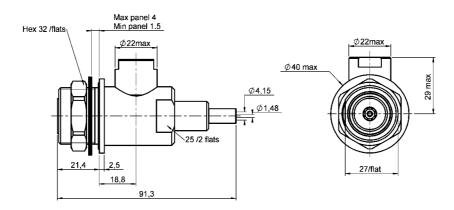
Frequency range (MHz)	Part number	Panel side	Opposite side	fig	cut out	finish
	R445 M02 000	7/16 female	7/16 female	1	P02	
	R445 M02 100	7/16 lemale	7/16 male	2	P02	
824/960 - 1700/2200	R445 M00 000		N female	3		Silver + BBR*
	R445 M00 100	N female	N male	4	P03	· BBIX
	R445 M01 000		7/16 female	5		





MULTIBAND QUARTER WAVE PROTECTORS

LIGHTNING PROTECTORS FOR CABLE ASSEMBLIES (CANNOT BE SOLD UNCABLED)



Frequency range (MHz)	Part number	Panel side	Cable attachment	cut out	finish
824/960 - 1700/2200	R446 M01 000	7/16 female	crimp type SHF 5MD	P01	Silver + BBR*

For information on cable, please ask catalog **D1 287 CE.**

GAS DISCHARGE TUBE PROTECTORS

Ø42 max Hex 10 30 /2 flats Ø42max Hex 10 **ADAPTER STYLE** Hex 36/flats 25/2 flats Hex 36/flats 25 /2 flats 20 max 25/2 flats~ 13,2 Max panel 6 Max panel 7 13,2 Min panel 2 Min panel 1.5 36,6 Fig. 2 36,6 Fig. 1 87 87 Ø42 max Hex 36 /flats Hex 10 Hex 36 / flats Hex 10 25 / 2 flats Ш 20 max 25 / 2 flats 13,2 13,2 Fig. 3 min panel 1.5 Fig. 4 Min panel 1.5 36.6 5 36,6 86,65 86,65 Ø27max Max panel 6 Min panel 1.5 Ø27max Hex 10 Hex 10 Hex 10 Max panel 6 max panel 6 Ø27 max Min panel 1.5 -25 / 2 flats -25 / 2 flats Hex 19 / flats min panel 1.5 Ш Ш Ø20 Hex 19/flats 20 max 13.5 / 2 flats 13.5 / 2 flats 13.5 / 2 flats 20 Hex 18 / flats Fig. 6 Fig. 7 Fig. 5 17,5 17,5 17.5 -25 / 2 flats 71,3 71,3 75.3 Hex 10 Max Panel 6 Min Panel 1.5 Max panel 6 Min panel 1.5 -25 / 2 flats 25 / 2 flats-Hex 18 / flats _ Hex 10 Hex 19 / flats Hex 19 / flats Ø20 13.5 / 2 flats 20 max 13.5 / 2 flats 0 Fig. 9 17.5 Ø29 Fig. 8 81.6 17,5

Frequence range (MHz)	Part number	Panel side	Opposite side	fig	cut out	note	finish
	R445 G02 000		7/16 female	1			
	R445 G02 001	7/16 female	7716 lemale	2	P02	with chain	
	R445 G02 100		3	FUZ			
	R445 G02 101		7/16 male	4		with chain	
DC-2500	R445 G00 000		N female	5			Silver + BBR*
	R445 G00 001		in lemale	6		with chain	· BBR
	R445 G00 100	N female	N mala	7	P03		
	R445 G00 101		N male	8		with chain	
	R445 G01 000		7/16 female	9	P03		





GAS DISCHARGE TUBE PROTECTORS

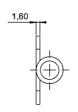
FIELD REPLACEABLE GAS CAPSULES

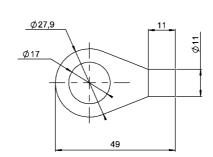


Part number	DC sparkover voltage (V)	impulse sparkover voltage (V)	impulse dis charge current (kA)	glow discharge voltage (V)	Arc voltage (V)
R445 999 100	230 +/- 20%	< 600	40 ()		45
R445 999 101	350 +/- 20%	< 800	- 10 (red)		15
R445 999 102	90 +/- 20%	4.550		00	10
R445 999 103	230 +/- 20%	< 550	20 (blue)	60	45
R445 999 105	350 +/- 20%	< 700	- 20 (blue)		15
R445 999 107	600 +/- 20%	< 1 100			10

GROUNDING RING (to be used on bulkhead type N interface)



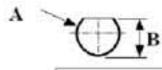




Part number	Finish and material
R445 999 001	tin lead brass

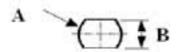
PANEL CUT OUT

P 01



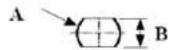
	mm		
	Maxi	mini	
A	29.4	29.2	
В	27.5	27.3	

P 02



	mm	
	Maxi	mini
A	32.4	32.2
В	30.5	30.3

P 03



	mm	
	Maxi	mini
A	16.1	16
В	13.7	13.6

TOOLING

TORQUE WRENCH



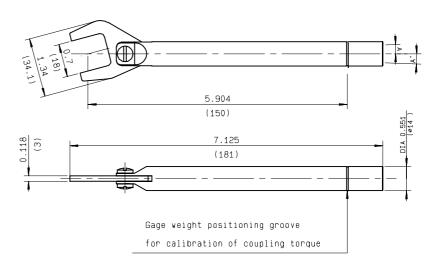
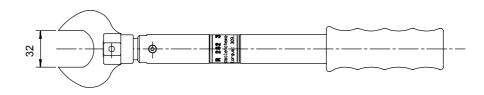
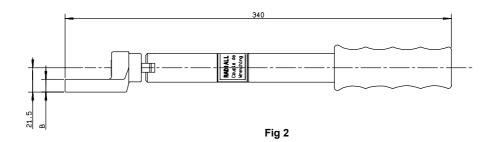


Fig 1





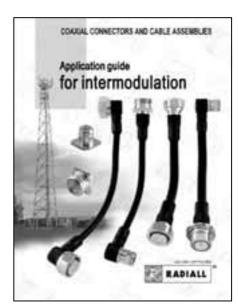
Part number	Fig.	Coupling torque (N cm)	Note
R282 303 020	1	170	Torque wrench for hex. 18mm coupling nut (N series)
R282 303 500	2	3500	Torque wrench for hex. 32 mm coupling nut (7/16 series)



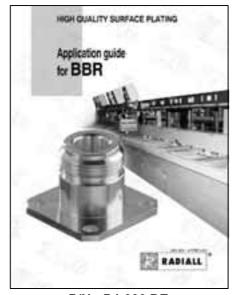
P/N: D1 161 CE



P/N: D1 185 CE



P/N: D1 032 DE



P/N: D1 030 DE



P/N : D1 287 DE



INNOVATIVE TECHNOLOGIES: surface-mount / press-fit / low intermodulation / quick lock / pressure contact

▶ ULTRAMINIATURE

IMP: 50 ,SMT series, press-on electrical contact **UMP**: 50 ,SMT series, press-on electrical contact

► MICROMINIATURE

SBMO: 50 ,snap-on blind mate series (DC-40GHz) MMS/MC card/MMT: 50 ,snap-on, SMT series

RF switch

COAXIPACK: metric system 2mm & DIN 41626

SSMA: 50 , screw-on SSMB: 50 . snap-on SBMA: 50 , blind mate

Custom models can be developed according to your specifications



Custom packaging can be adapted to the exact customer needs

➤ STANDARD

DT-F:75 , screw-on

BNC: 50 & 75 , bayonet system, standard & commercial TNC/TNC 18:50 & 75 , screw-on, standard & commercial

DIN 1.6/5.6: 75 , screw-on, snap-on & slide-on

 $\mbox{N/N 18}: 50 \& 75$, screw-on, standard & commercial, low intermodulation models, slide-on models

DIN 7/16:50 , screw-on, low intermodulation

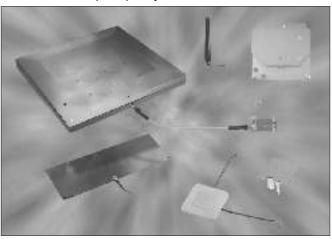
Other series: HN - UHF - C - LC

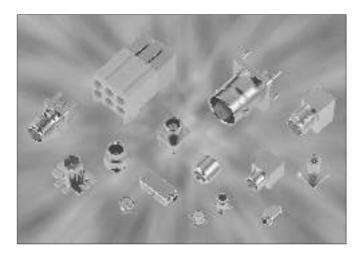
➤ SPECIAL & HIGH VOLTAGE

miniQUICK: 50 & 75 , push-pull system, slide-on models

BNC TRX / N TRX : triax series

BNC HT/SHV: bayonet system, 10 KV-10 A miniQUICK HT: push-pull system, 12 KV-10 A





► MINIATURE

MCX: 50 & 75 , snap-on

SMA: 50 , screw-on, slide-on, standard & commercial

QMA: 50 , snap-on, quick lock family **SMA 2.9 :** 50 , screw-on (DC-40GHz)

SMB, SMB LOCK, SMB CARLOCK: 50 , snap-on

SMC: 50 , screw-on

SMZ: 75 , snap-on, lock-on, type BT43 series **BMA:** 50 , blind mate, standard & commercial **DIN 1.0/2.3:** 50 & 75 , screw-on, snap-on & slide-on,

lock-on models

FME: easy-connect cabling system

▶ BETWEEN-SERIES ADAPTORS

More than 95 combinations of different interfaces 50 & 75 push-on type



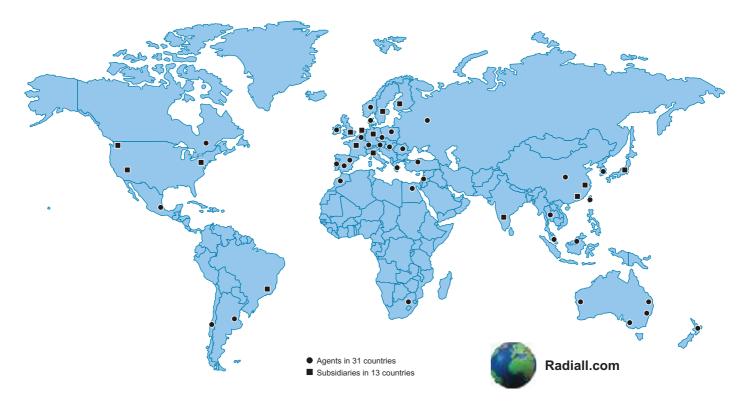
COAXIAL CABLE & CABLE ASSEMBLIES

RG cable ass.: standard & special cables DC-18GHz Option to RG cable ass. : halogen free, flame retardant SHF cable ass. : ultra low loss flexible cables DC-40GHz Corrugated cable assemblies: (IMP: -125 dBm) Semi-rigid and conformable cables: DC-46GHz Custom design products (harness)

► ANTENNAS

Omnidirectional wire pach antenna Patch array antenna (new dielectric material) Patch ceramic or metallic antenna Printed or wire dipole antenna Dual polarization antenna Dual band antenna Embedded or external antenna

▶ ACCESSORIES & ASSEMBLY TOOLING



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