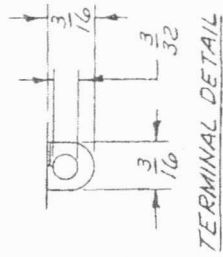
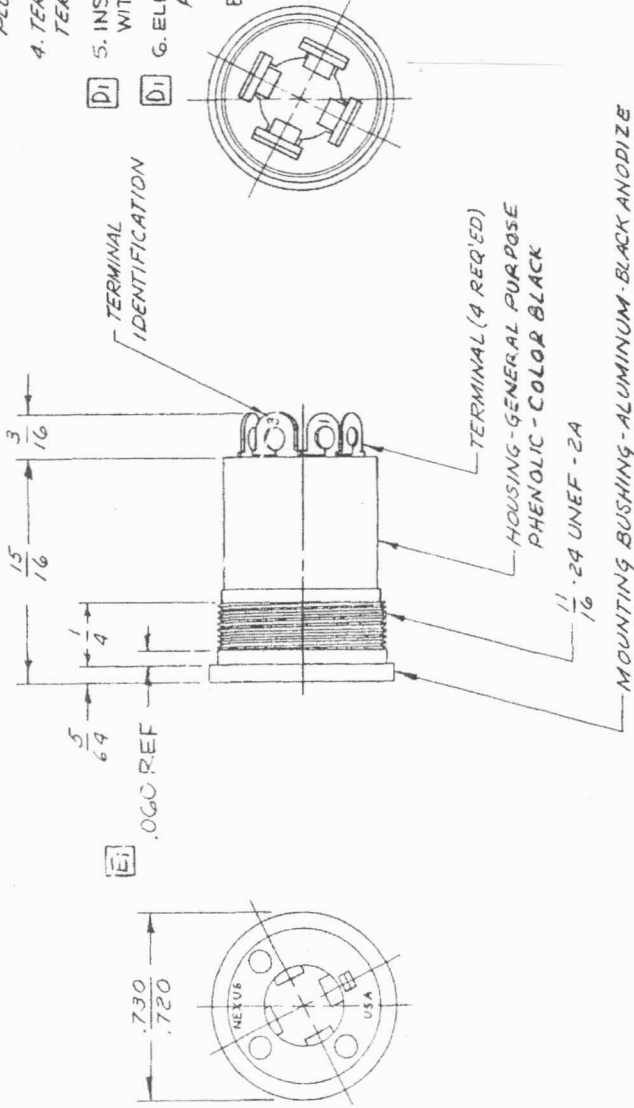


B TJT-120

NOTES:

1. TERMINALS #1, 2, 3 & 4 TO BE BERYL COPPER.
2. ALL TERMINALS FINISHED PER QQ-N-290 TYPE I CLASS III NICKEL.
3. ASSEMBLY TO MAKE CONTACT WITH TELEPHONE PLUGS TYPE U-93A/U, U-174/U & NEXUS TP-120.
4. TERMINALS 1 & 3 ARE FOR MICROPHONE CIRCUIT, TERMINALS 2 & 4 ARE FOR EARPHONE CIRCUIT.
5. INSERTION FORCE: 13 LBS MAX WITHDRAWAL FORCE: 5 LBS MIN., 10 LBS MAX.
6. ELECTRICAL:
 - A. DIELECTRIC STRENGTH - 500 VOLTS RMS MIN. BETWEEN ANY PAIR OF CONTACTS.
 - B. INSULATION RESISTANCE - 100 MEGOHMS MIN. BETWEEN ANY PAIR OF CONTACTS.

THIS ASSEMBLY INCLUDES ONE TJT-120-A NUT AND ONE TJT-120-B LOCKWASHER.



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DATE	9/10/69	MATERIAL	
FINISH		WEIGHT	SCALE 2:1
TITLE	PHONE JACK ASSEMBLY	DO NOT SCALE DWG.	SHEET OF
DWN. BY M. Ambro CHECKED BY APPR. BY		NEXUS STAMFORD, CONN. SIZE 108. NO. B TJT-120	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES		PHONE JACK ASSEMBLY	
F	ADD NOTE 7		
E	NOTE WAS "FULL THREAD TO WITHIN .060"		
D	ADDED NOTES 5 & 6		
C	REDEAWN		
LKT.	REVISION	DATE CHK.	