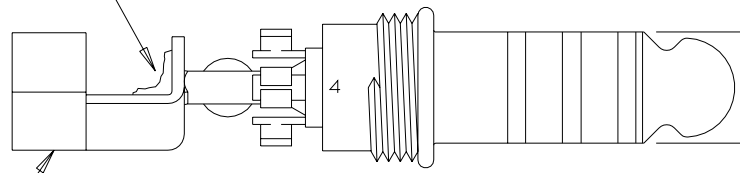
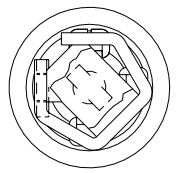


A TP-120-7

FLOW SOLDER OVER
SWAGED END USING
LEAD FREE SOLDER
(KESTER #48 ACTIVATED
ROSIN CORED SOLDER
OR EQUIVALENT)



TP-120-6
CLIP

TP-120-5
STACK
ASSEMBLY

Ø .281 REF

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DWN. BY EWT	DATE 8/16/04	MATERIAL SEE FIELD OF DRAWING	
CHECKED BY	DATE	FINISH	
APPR. BY	DATE	WEIGHT	SCALE 4:1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON		TITLE TP-120 STACK ASSEMBLY W/ CLIP	
.XX	.XXX	DO NOT SCALE DWG.	
—	±.003	SHEET 1 OF 1	
ANGLES ±.5°		SIZE A	
		DWG. NO. TP-120-7	

LET.	REVISION	CN #	DATE	CHK.